

	Doc or ECO #:	ECO-70218-001	Date:	6/5/2019	Author:	aeg
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	Aeg	Date:	6/6/2019	Quality Approval	DO

P/N #:	70218	Effective Date:	June 5, 2019
Title:	Serialization of the MSS ICB Panel		

1.0 Purpose / Summary

In order to track panel production, the ICB panel 70218 will be serialized.

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
70218	Only work instruction changes	☐	☐	☒	E

3.0 Detail

To add traceability and tracking to the completed panel assemblies a serial number sticker will be added to the panel [70218]. The panel serial number Numbers will start at 000125 and use that format. The label will be place below the rear most fan.



	Doc or ECO #:	ECO-70218-001	Date:	6/5/2019	Author:	aeg
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	Aeg	Date:	6/6/2019	Quality Approval	DO

4.0 Disposition of Material

Completed panels in stock should be serialized

5.0 Action Items

Action	Department	Acknowledgement Initials
Update work instructions	PE	AEG
Serialize instock panels	PRODUCTION	KK
Update Incoming QC Inspection Sheet for MSS ICV	QA	DO

6.0 Modified / Referenced Documents:

Document	Current Revision
NA	Click here to enter text.

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
6/5/2019		Initial Release	AEG